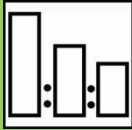




Sign Finishes



# Grip-Gard EFX-LV



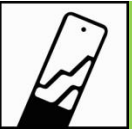
### SATIN MIX RATIO

- 5 GG EFX-LV Mixed Color and AkzoNobel Stock Colors
- 1 GG EFX-LV Hardener or Hardener Exempt
- 1 GG EFX-LV Reducer or Reducer Exempt



### HIGH GLOSS MIX RATIO

- 3 GG EFX-LV Mixed Color
- 1 GG EFX-LV Hardener or Hardener Exempt
- 1 GG EFX-LV Reducer or Reducer Exempt



Use Sikkens Measuring Stick Numbers:

**23** (purple) for Satin Gloss    **106** (purple) for High Gloss

Gloss Blends: High/Semi/Satin/Low Gloss Finishes  
Refer to mixing information in the TDS for B60SG Satin Blender and B60HG High Gloss Blender



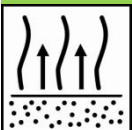
Spray gun set-up:  
1.3 – 1.5 mm

Application Pressure:  
30 – 40 psi (2-3 bar) at the air inlet  
HVLP max 10 psi (0.7 bar) at the air cap



Application – Solid Colors  
Apply 2 medium wet coats

Application – Metallic Colors  
Apply 2 medium wet coats followed by  
orientation coat (mist coat)



Flash between coats –  
Straight Shades  
3 – 5 minutes at 70°F (21°C)

Flash between coats -  
Metallic  
3 – 5 minutes at 70°F (21°C) between coats  
1 – 2 minutes at 70°F (21°C) before Orientation



Dry to exposure:  
5 – 6 hours at 70°F (21°C)  
30 minutes at 140°F (60°C)  
Accelerated 1.5 hours at 70°F (21°C)



Use suitable respiratory protection  
Akzo Nobel recommends the use of a fresh air supply respirator