



Sign Finishes

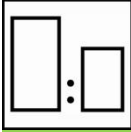


## Grip-Gard Reflect EFX-LV



First apply Grip-Gard EFX-LV Color

Allow your color coat to flash 20 minutes prior to Reflect EFX-LV application



Mix Ratio Ready to Spray 3.5 LB/GA VOC

3 GG Reflect EFX-LV Low Gloss Clear

3 GG Reflect EFX-LV High Gloss Clear

1 GG EFX-LV Hardener

1 GG EFX-LV Hardener

1/2 GG EFX-LV Reducer Fast, Med, X-Slow

1 GG EFX-LV Reducer Fast, Med, X-Slow



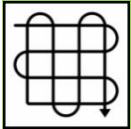
Use Sikkens Measuring Stick Number

106 (purple) for High Gloss



Spray gun set-up:  
Gravity 1.3 – 1.4 mm  
Pressure 1.0 – 1.2

Application Pressure:  
30 – 40 psi (2-3 bar) at the air inlet



Apply one single flowing coat followed by a cross coat of Reflect coating or apply two single coats back to back



Flash between coats

30 seconds - 5 minutes at 70°F (21°C)

Flash before bake curing

10 minutes at 70°F (21°C)



Dry to Handle:

6 hours at 70°F (21°C)

40 minutes at 140°F (60°C)

Accelerated: 2.5 hours at 70°F (21°C)



Use suitable respiratory protection

Akzo Nobel recommends the use of a fresh air supply respirator