



Sign Finishes

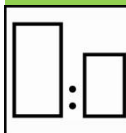


## Grip-Gard Tex EFX-LV



### Mixing Color

60% GG Tex EFX-LV Textured binder  
40% GG EFX-LV Color



### Mix Ratio Ready to Spray

3 GG EFX-LV Mixed Color with Tex EFX-LV Binder  
1 GG EFX-LV Hardener or Hardener Exempt



Use Sikkens Measuring Stick Number

106 (purple)



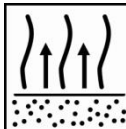
Spray gun set-up:  
Gravity 2.0 – 2.2 mm  
Pressure 1.8 – 2.0

Application Pressure:  
30 – 40 (2-3) at air inlet



Application:  
Spray gun distance 12" – 18"

Apply 2 single coats followed by a  
½ trigger cross coat



Flash between coats -  
5 minutes at 70°F (21°C)

Before Bake Curing  
10 minutes at 70°F (21°C)



Dry to exposure:  
5 – 6 hours at 70°F (21°C)  
40 minutes at 140°F (60°C)  
Accelerated: 2.5 hours at 70°F (21°C)



Use suitable respiratory protection  
Akzo Nobel recommends the use of a fresh air supply respirator