



GRIP-GARD PRIMER SUBSTRATE CHART

SUBSTRATES	Grip-Gard Washprimer White, Light Enhancing	Grip-Gard Washprimer IK CF	Grip-Gard Epoxy Sealer Gray or White	Autoprep Pre-Treatment Wipes	Grip-Gard Sealer White and Gray	Grip-Gard Epoxy 4.6, 3.5, 2.8	Grip-Gard HF WB Primer	Grip-Gard VPS-1 Base Clear	CLEAN WITH	PREPERATION	
	Autoprep Pre-Treatment Wiped Metals	X	X	X	X	X	X	X			
ALUMINUM	X	X	X	X			X		1	S	
STEEL	X	X	X	X			X	X	1	S	
GALVANEAL	X	X	X	X			X	X	1	S	
GALVANIZED STEEL	X	X	X	X			X	X	1	S	
ZINC	X	X	X	X				X	1	RO	
BRASS							X		1	RO	
BRONZE							X		1	RO	
ABS							X		2		
ACRYLIC							X		2		
ENAMELS*	X	X	X		X	X	X		X	1	S
FIBERGLASS	X	X	X		X	X	X		X	1	S
FLEXIBLE VINYL							X		2		
URETHANE FOAM			X		X	X	X		X	2	
HARDWOOD	X	X	X		X	X	X		X		S
PLYWOOD	X	X	X		X	X	X		X		S
MDF	X	X	X		X	X	X		X		S
POLYCARBONATE							X		2		
EXPANDED PVC					X		X		2		
RIGID PVC					X		X		2		
*ENAMELS must be fully cured and not softened by a solvent soaked rag.											
CLEAN WITH: 1 GRIP-GARD M600 2 GRIP-FLEX T-4000											
PREPARATION: S= SAND (see T.D.S. for grit recommendations) RO= Remove Oxidation											

